



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	J1 V3 BASE PLATE BK		1
2	J1 SUPPORT PINS BK		8
3	J1 MOTOR MOUNT(NEMA23) BK		1
4	J1 NAME 23 BK		3
5	J1 2V TURRET BK		1
6	2291N116	TAPERED-ROLLER THRUST BEARING	2
7	J1 SPINDLE BK		1
8	1277N61	CORROSION-RESISTANT TIMING BELT PULLEY	1
9	1277N752	CORROSION-RESISTANT TIMING BELT PULLEY	1
10	J2_TURRETHOUSING		1
11	J2_TURRETHOUSINGLEFT		1
12	J2_MOTORSUPPORT		1
13	7755N34	TAPERED BORE SELF-ALIGNING BALL BEARING	2
14	J2_DRIVESPINDELE		1
15	J1 TURRENT BASE CORRECT		1
16	J2_TENSIONRING		1
17	1277N29	CORROSION-RESISTANT TIMING BELT PULLEY	1
18	J2_ARM		1
38	1277N752	CORROSION-RESISTANT TIMING BELT PULLEY	1

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES			
TOLERANCES:		DRAWN	
FRACTIONAL ±		CHECKED	
ANGULAR ± MACH ± BEND ±		ENG APPR.	
TWO PLACE DECIMAL ±		MFG APPR.	
THREE PLACE DECIMAL ±			
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.	
MATERIAL		COMMENTS:	
FINISH			
APPLICATION	DO NOT SCALE DRAWING		

TITLE:		Joint 1 - Joint 2 Assembly	
SIZE	DWG. NO.	REV	
D			
SCALE: 1:3	WEIGHT:	SHEET 1 OF 1	