



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	J1 V3 BASE PLATE BK		1
2	J1 SUPPORT PINS BK		8
3	J1 MOTOR MOUNT(NEMA23) BK		1
4	J1 NAME 23 BK		3
5	J1 2V TURRET BK		1
6	2291N116	TAPERED-ROLLER THRUST BEARING	2
7	J1 SPINDLE BK		1
8	1277N61	CORROSION-RESISTANT TIMING BELT PULLEY	1
9	1277N752	CORROSION-RESISTANT TIMING BELT PULLEY	1
10	J2_TURRETHOUSING		1
11	J2_TURRETHOUSINGLEFT		1
12	J2_MOTORSUPPORT		1
13	7755N34	TAPERED BORE SELF-ALIGNING BALL BEARING	2
14	J2_DRIVESPINDE		1
15	J1 TURRENT BASE CORRECT		1
16	J2_TENSIONRING		1
17	1277N29	CORROSION-RESISTANT TIMING BELT PULLEY	1
18	J2_ARM		1
38	1277N752	CORROSION-RESISTANT TIMING BELT PULLEY	1

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PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:	DRAWN	NAME	DATE	
		DIMENSIONS ARE IN INCHES	CHECKED			
		FRACTIONAL: ±	ENG APPR.			
		TOLERANCES:	MFG APPR.			
		ANGULAR: MAACH ± BEND ±				
		TWO PLACE DECIMAL ±				
		THREE PLACE DECIMAL ±				
		INTERPRET GEOMETRIC				
		TOLERANCING PER:				
		MATERIAL				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION	DO NOT SCALE DRAWING					

TITLE:		
Joint 1 - Joint 2 Assembly		
SIZE	DWG. NO.	REV
D		
SCALE: 1:3	WEIGHT:	SHEET 1 OF 1